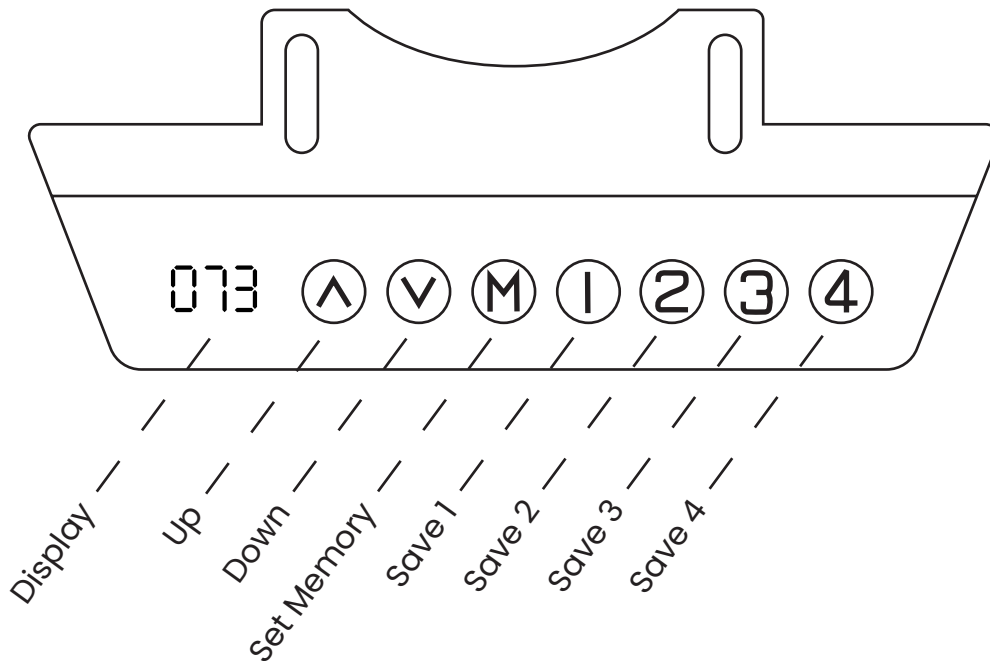


# ARENA MOTO

## Operations Manual



### Wake up controller

- Short-press Up or Down and the display will show current height and react to further input




### Up/Down operation

- Press the Up button until you reach your desired height. The operation stops when reaching the highest possible point.
- Press the Down button until you reach your desired height. The operation stops when reaching the lowest possible point.

### Position memory

- You can save up to four positions corresponding to the save buttons (1, 2, 3, 4). Save the current position by pressing the M key and then your preferred save button.
- You can see previously saved positions by short-pressing any save button. The display will then show the saved height.
- Double click or long press any of the save buttons (1, 2, 3, 4) and the desk will move to the corresponding position.

### Setting a minimum height

- To set the current height as minimum height for the desk, hold down both Down + M buttons until the display shows "", indicating that the minimum height has been stored. Storing a minimum height ensures that the desk never goes below this position.
- To delete the saved minimum height, let the desk run downwards until it stops. Press down again and the display shows "". Then hold down Down + M buttons until the display shows "", indicating that the stored minimum height has been deleted.

## Setting a maximum height

- To set the current height as maximum height for the desk, hold down both Up + M buttons until the display shows “-uP” indicating that the maximum height has been stored. Storing a maximum height ensures that the desk never goes above this position.
- To delete the saved maximum height, let the desk run upwards until it stops. Then press the Up button again and the display shows “-h !”. Then hold down Up + M buttons until the display shows “-uP” indicating that the stored maximum height has been deleted.

## Mechanical reset

- Hold down both Up + Down buttons at the same time until the display shows “- - -”. Let the desk run. After it has stopped, the reset is complete. This resets maximum height and minimum height.

## 0 position reset

- Hold down the Down button until the display shows “- - -”. The desk will run downwards to recognize the 0 height. It will then move up to its fixed position.

## Lock and unlock

- Lock/unlock the controller unit by holding down the M + 4 buttons until the display shows “ L ” for locked, or returns from “ L ” to regular numbers for unlocked.

## Error codes

Code	Description	Clear method
E01	Motor A - Not connected	Press up / down button -> Check motor A cable
E02	Motor B - Not connected	Press up / down button -> Check motor B cable
E03	Motor A - Overcurrent	Press up / down button -> Reduce load -> Replace motor A *
E04	Motor B - Overcurrent	Press up / down button -> Reduce load -> Replace motor B *
E05	Motor A - Internal sensor failure	Press up / down button -> Check A cable -> Replace motor A*
E06	Motor B - Internal sensor failure	Press up / down button -> Check B cable -> Replace motor B*
E07	Main power supply problem	Unplug the desk. Plug it in again -> Replace power supply *
E08	Motor A - Abnormal current	Unplug the desk. Plug it in again -> Replace motor A *
E09	Motor B - Abnormal current	Unplug the desk. Plug it in again -> Replace motor B *
E10	Motor A - Power device failure	Unplug the desk. Plug it in again -> Replace motor A *
E11	Motor B - Power device failure	Unplug the desk. Plug it in again -> Replace motor B *
E12	Position set failure	Perform 0 position reset (See above)
E13	Overheat protection	Wait for temperature to drop
E14	Motor A - Stalled	Press up / down button -> Reduce load -> Replace motor A *
E15	Motor B - Stalled	Press up / down button -> Reduce load -> Replace motor B *
E16	Unbalanced position	Perform mechanical reset (See above)
E17	Critical data loss	Perform mechanical reset (See above)
RST	Overload protection	Reduce load on desk

\* Contact Arozzi support.

EU: [arozzi.se/support](mailto:arozzi.se/support) --- US: [arozzi.com/support](mailto:arozzi.com/support)